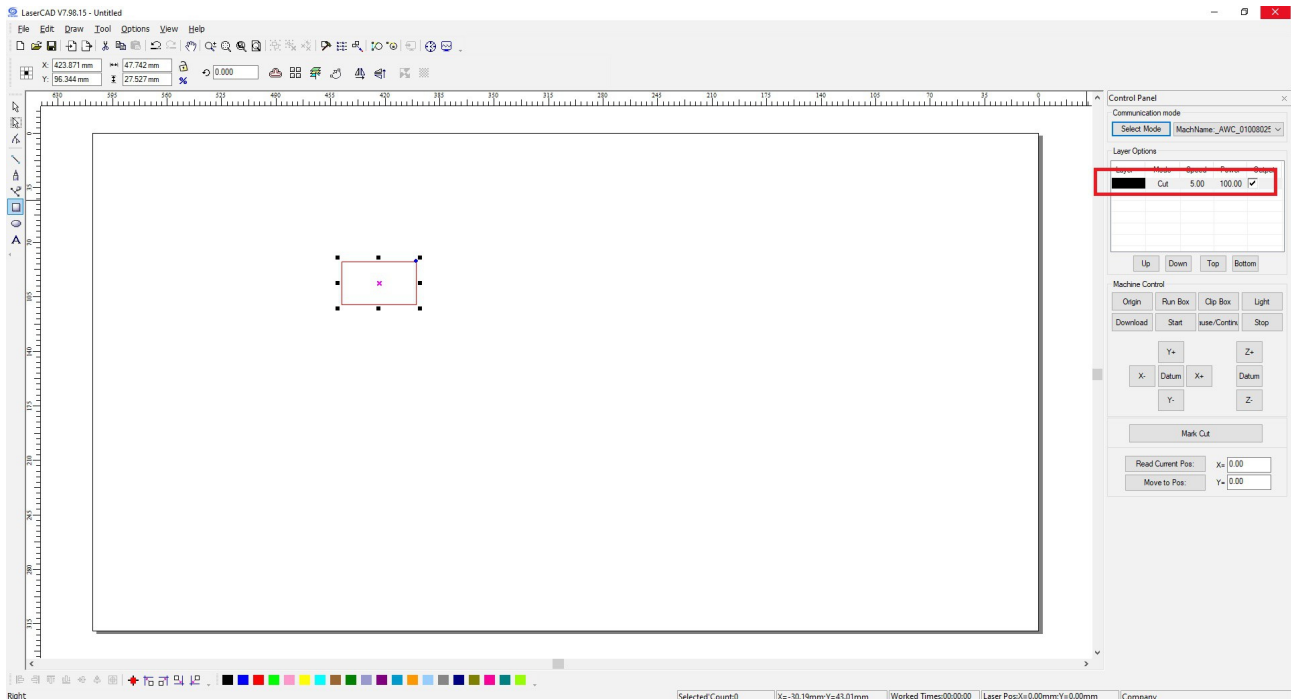
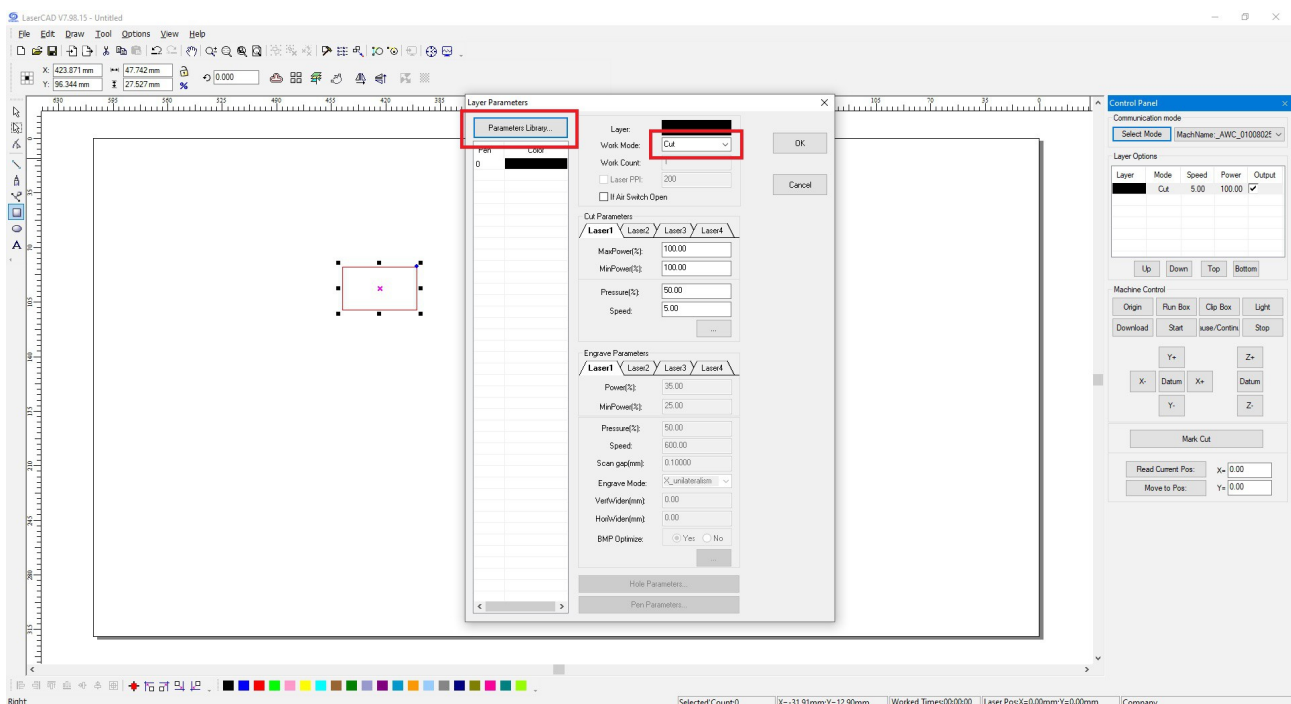


Adding materials database(s) (LaserCAD 7.98.15)

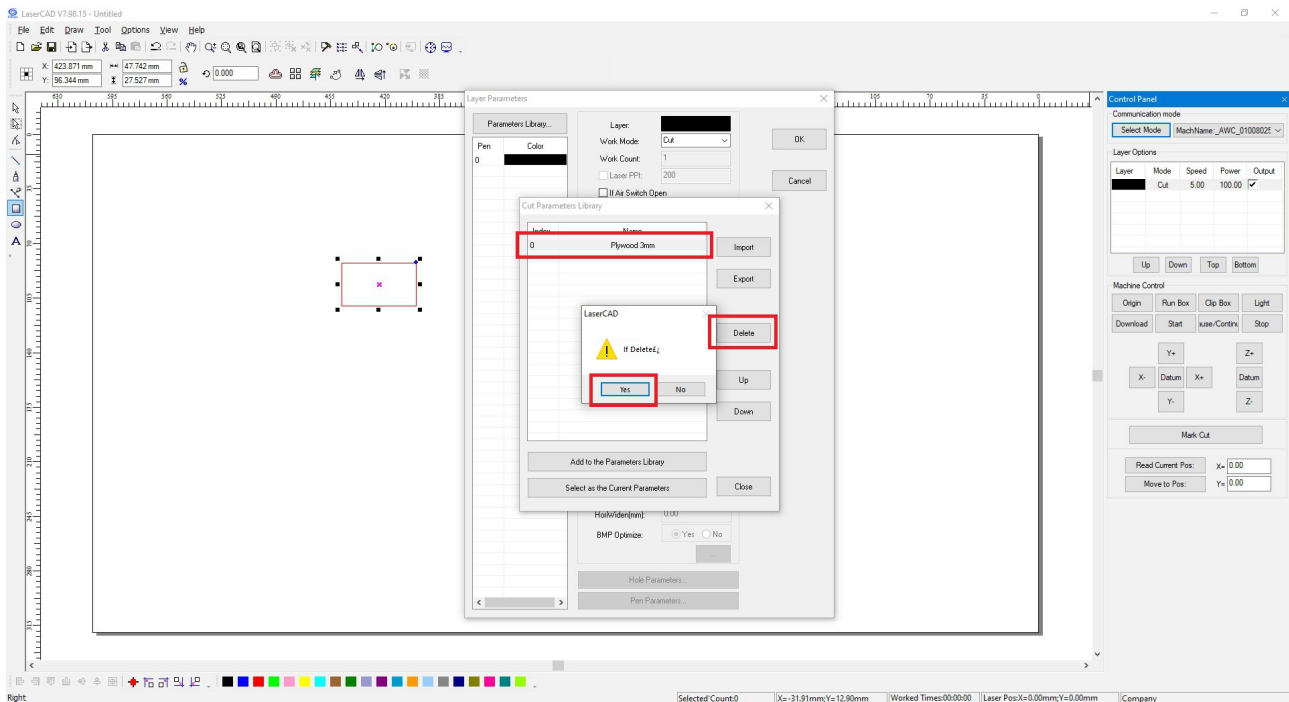
- Open LaserCAD and import a drawing with a single colour (for instance a 25mm square)
- Click on the colour bar under the materials/layer control panel:



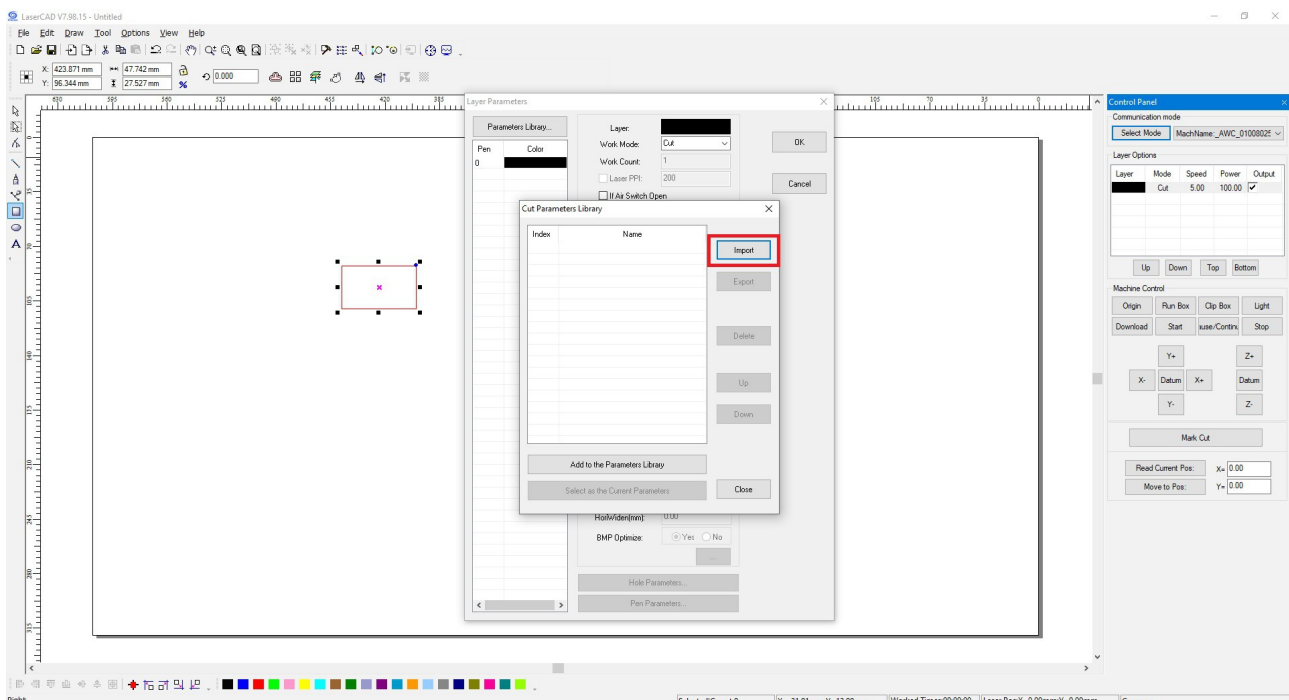
- Within the "Layer Parameters" menu ensure "CUT" is selected from the drop down menu.
- Click on "Parameters Library"



- Ensure any parameters that are currently logged are DELETED, otherwise duplicates will be displayed.

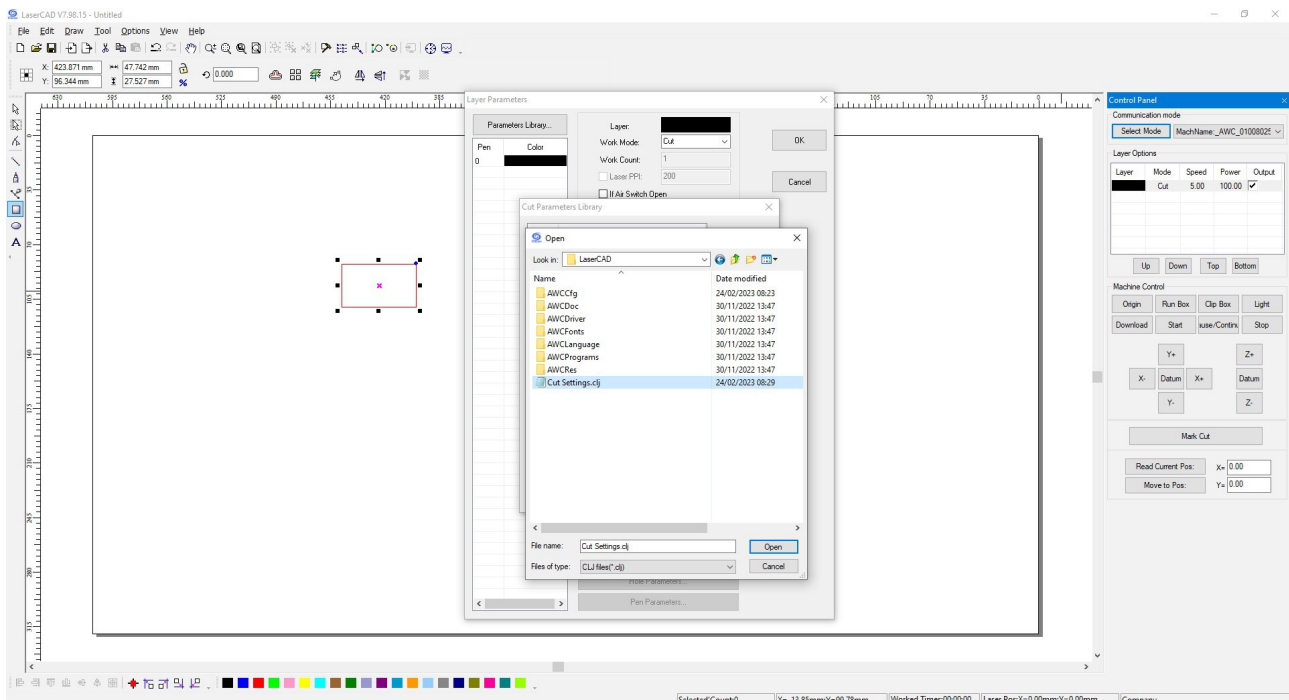


- To delete existing entries, click on the material to highlight it, then delete, then OK.
- The new cutting database can then be added by clicking on "Import"



- You must place the provided file "cut settings.clj" into the LaserCAD folder (On the root directory or Program Files folder)
- Now open this file using the "import" button (as above)

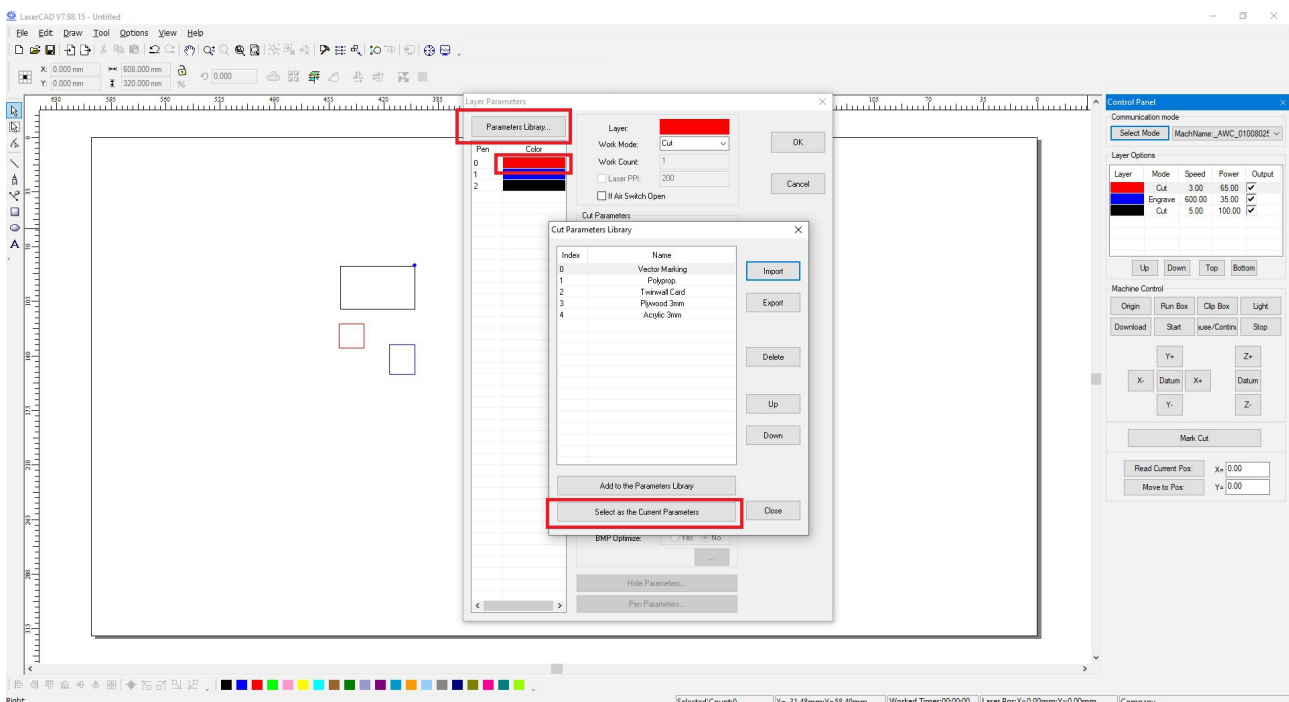
You may need administrative privileges on the PC in order to perform this function.



- Click "open" – the cut settings will now be displayed.

USING THE PARAMETERS (MATERIALS LIBRARY)

- Import drawing, and import/process as normal.
- Select the layer colour in the LaserCAD control panel (right hand side)
- Ensure the colour that is to be set is highlighted (For instance, **RED** for cutting **Blue** for marking **BLACK** for engraving)
- Select the appropriate material from the list, then click "Select as the Current Parameters"



- The settings will now be applied to the current layer/colour.

**Please note, that there are separate database files for CUTTING and ENGRAVING.
In order to import the engraving settings please see below:**

- 1) Open a drawing in LaserCAD
- 2) Select the colour bar in the LaserCAD Control Panel (Left-hand-side screen)
- 3) Ensure "ENGRAVE" is selected from the drop down menu
- 4) Click on "Parameters Library"
- 5) Delete any existing entries
- 6) Click on "Import"
- 7) Locate the file (In the LaserCAD Directory) "engraving settings.elj"
- 8) Click "Open"

Settings will now be displayed as "general engraving" which is suitable for all materials.